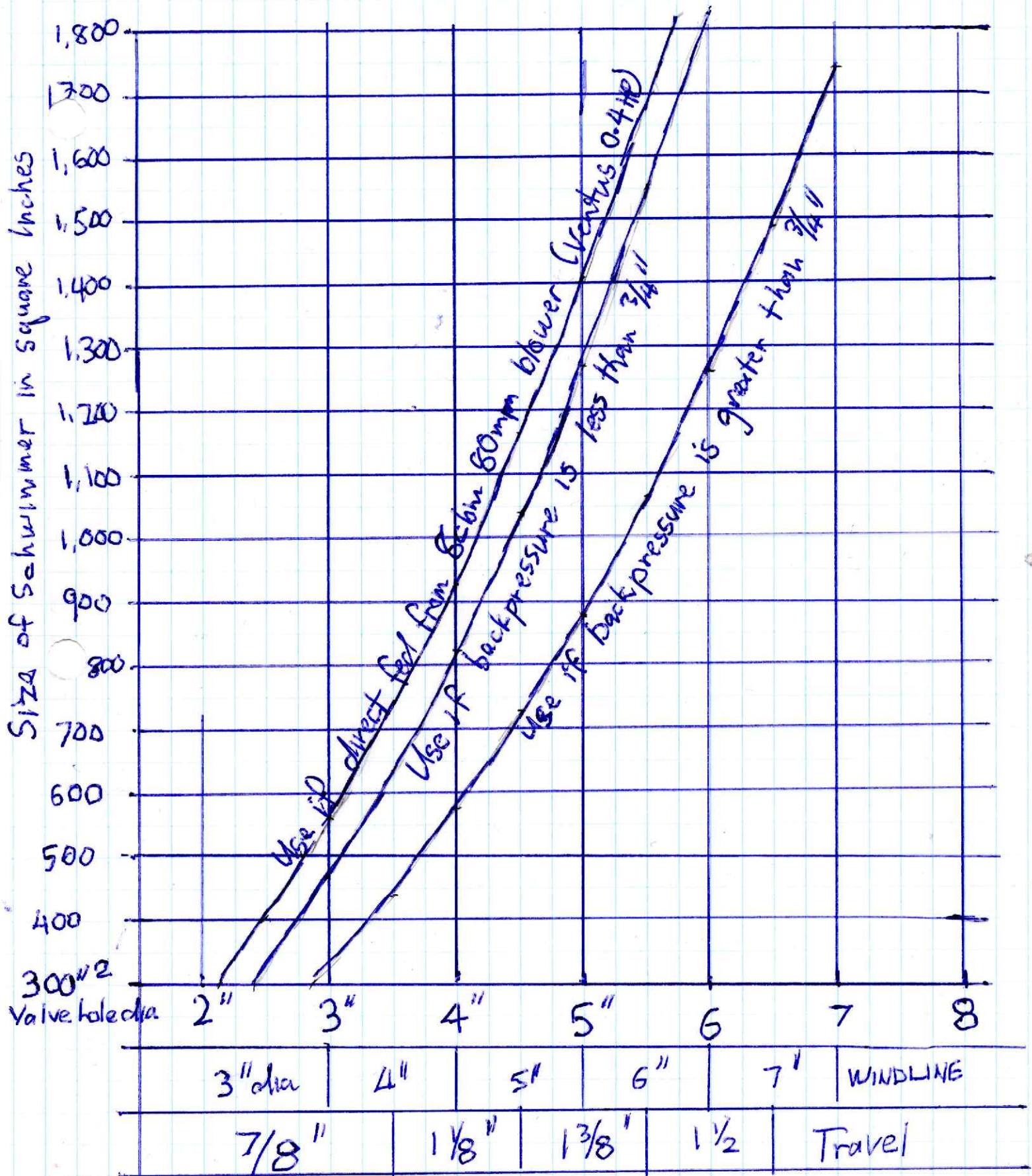




Round downwards to the nearest $\frac{1}{4}$ " valve hole ϕ .

Calculate Swimmer Valve hole ϕ