Revisions					
Rev	Description	Date	Ву		

	Drilling Chart for Mixtures and Mutations							
	12mm	10mm	9mm	8mm	7mm	6mm	5mm	4mm
1/8'								1 to 12
1/6'							1 to 6	7 to 18
1/4'							1 to 12	13 to 24
1/3'						1 to 6	7 to 18	19 to 30
1/2'						1 to 12	13 to 24	25 to 36
2/3'					1 to 6	7 to 18	19 to 30	31 to 42
1'				1 to 6	7 to 12	13 to 24	25 to 36	37 to 49
1-1/3'			1 to 6	7 to 12	13 to 18	19 to 30	31 to 42	43 to 55
2'		1 to 6	7 to 12	13 to 18	19 to 24	25 to 36	37 to 48	49 to 61
2-2/3'	1 to 6	7 to 12	13 to 18	19 to 24	25 to 30	31 to 42	43 to 54	55 to 61
4'		13 to 18	19 to 24	25 to 30	31 to 36	37 to 48	49 to 61	
5-1/3'		19 to 24	25 to 30	31 to 36	37 to 42	43 to 48	49 to 61	
8'		25 to 30	31 to 36	37 to 42	43 to 48	49 to 61		
10-2/3'		31 to 36	37 to 42	43 to 48	49 to 54	55 to 61		
16'		37 to 42	43 to 48	49 to 54	55 to 61			

	Drilling Chart for Mixtures and Mutations Numbers are the keys on the keyboard (i.e. 25 is middle "c")						
		Dwg No	Rev				
	Drawn by Blair	No Scale	June 27, 2017	Α-			